

Assessment Reference Number:	Exeter_iGEM_COSHH_Diluting_Acids					
Date of Assessment :	26.07.2017					
Review Date:  Annually as standard or more frequently if (see examples below):  Change to process or substance  Changes in personnel (vulnerability)  Control measures are failing  Following an incident/accident/case of ill health  Changes in toxicity information/revised MSDS  Changes in frequency/quantity used						
Building / Laboratory / Work Area:	Amory room 435					
COSHH Assessors Name:						
Identify the persons carrying out the process / using this/these substance(s)	Lab Technicians - Angela Elliott iGEM students - Anna Macklin, Jake Binsley					
Who is likely to be exposed? (circle as appropriate)	Staff and/or Student(s) Visitors Maintenance			nance	Other Groups Give details	
How many people are likely to be exposed? (circle as appropriate)	0-5 6-9 >10			>10		
Any vulnerable or high risks groups likely to be exposed? (circle as appropriate)	Young Person (staff or student under 18)	Pregnant Workers (staff or student)		Other Groups Give details		

### Process details:

NB: If you are working with micro-organism(s) or biological agents please refer to thefor information.

If working with Nano-materials please refer to the Working Safely with Nanomaterials in Research & Development guidance document

For work with chemicals continue completing this form.

## Diluting acids to required concentration

Dilution required	Used for	Amount of concentrated acid required if topped up with DI water to 1L
10% HCI	Apparatus acid wash (general)	100 ml
35% HNO <sub>3</sub> (1+1)	To acidify samples	500ml
18.5% HCl	Prepare samples	500ml
2.1 % HNO <sub>3</sub>	Nitric acid wash for machine	30ml

#### Always work in fume hood!

## Always pour acid in water, never the other way around!

Diluting acids will result into an exothermic reaction and the release of toxic fumes.

- 1. Fill beaker or other container with approximately ¾ of the required water.
- 2. Add required amount of concentrated acid (see table)



- 3. Let cool down
- 4. Top up with water to required amount
- 5. Let fully cool down and top up with water if needed.

Products / Substance(s) in process	Hazard or Risk phrases defined for this product in the Material Safety Data Sheet	Red, Amber, Green, (R,A,G,)	What form is the hazard?	his	Quantity Used / Stored?	Length of Time Used? (Duration)	How often is it used? (Frequency)	Is there a Workplace Exposure Limit for this product / substance?
Hydrochloric acid	Warning Skin Irritation Corrosive  H290 (A) - May be corrosive to metals H314(R) - Causes severe skin burns and eye damage H335 (G) - May cause respiratory	RED	Gas Liquid Vapour Fume Solid/ Powder/ Dust Liquid Vapour Fume  Solid/ Powder/ Dust	x	See table/ Concentrated acid is stored in lab 432 in an acid cupboard	Diluting acid in fume hood: <30min	About three days a week	UK - EH40/2005 STEL: 5 ppm 15 min STEL: 8 mg/m₃ 15 min TWA: 1 ppm 8 hr TWA: 2 mg/m₃ 8 hr
Nitric acid	Danger Oxidizing liquid Corrosive H314 (R) - Causes severe skin burns and eye damage H318 (R) - Causes serious eye damage EUH071 - Corrosive to the respiratory tract	RED	Gas Liquid Vapour Fume  Solid/ Powder/ Dust	х	See table/ Concentrated acid is stored in lab 432 in an acid cupboard	Diluting acid in fume hood: <30min	About three days a week	UK - EH40/2005 STEL: 1 ppm 15 min STEL: 2.6 mg/m₃ 15 min
Water		Green	Gas Liquid Vapour Fume Solid/ Powder/ Dust	х	See table/ Concentrated acid is stored in lab 432 in an acid cupboard	ting acid in fume hood: <30min	daily	none

## STOP CHECK AND CONSIDER THE NEXT QUESTION CAREFULLY

Can product(s) / substance(s) be substituted?

Y/N

Describe the options and the elimination / substitution process



Can you eliminate any of substances?	the	N						
Can you substitute any o substances with less haza products?		N						
Are any of the substan	ces being mix	red?						
Number of substances being mixed	2	substa be mix	of the inces to ked?	RED	OVERALL RISK OF THE SUBSTANCE(S) (without control measures in place)	RED		
	NB: T	reat ove	rall asses	sment as highe	st risk (RAG)			
Is the process likely to highly exothermic read					azards e.g. producing a violent or	Y		
				ess must be carion away from met	es out in fume hood! als.			
If Yes, detail any additional control measures that need to be in place				Mixing water and acid will result in an exothermic reaction and will produce toxic fumes!  Hydrochloric acid: Corrosive Material. Causes burns by all exposure routes. Thermal decomposition can lead to release of irritating gases and vapors.Hazardous Combustion Products Hydrogen chloride gas.				
			caus route and v Haza Nitro	Nitric acid: Oxidizer: Contact with combustible/organic material may cause fire. Corrosive Material. Causes severe burns by all exposure routes. Thermal decomposition can lead to release of irritating gases and vapors. May ignite combustibles (wood paper, oil, clothing, etc.). Hazardous Combustion Products Nitrogen oxides (NOx).				
What are the risks of f	re and/or exp	olosion e	etc.?			I		
Is there a risk of fire?						Y		
Is there a risk of explos						N		
Is there a risk of toxic f	umes?			Is there a risk of toxic fumes?				
Is there any other associated fire related risk with this process?						Υ		
,	ciated fire rei	lated ris		•		Y N		
If Yes to any of the abo additional control mea place.	ove, detail any	<b>Y</b>	Proc Keep Hydr irrita Nitri may expo irrita	ess must be carion away from met cochloric acid: The ting gases and vac acid is an oxidiz cause fire. Corrosure routes. The	ermal decomposition can lead to releaso	N N e of		
If Yes to any of the abo additional control mea place.	ove, detail any sures that ne	y ed to be v be also	in Hydrirrita Nitri may expo irrita oil, c	ess must be carion away from met cochloric acid: The ting gases and vaccause fire. Corrosure routes. The ting gases and valothing, etc.).	ermal decomposition can lead to release apours. ver: Contact with combustible/organic managers and a sive Material. Causes severe burns by allowers decomposition can lead to release	N N e of		
If Yes to any of the aboadditional control mean place.  NB: A separate risk ass	ove, detail any isures that ne sessment may a Regulations	y ed to be v be also	in Hydrirrita Nitri may expo irrita oil, c	ess must be carion away from met cochloric acid: The ting gases and vaccause fire. Corrosure routes. The ting gases and valothing, etc.).	ermal decomposition can lead to release apours. Ever: Contact with combustible/organic makes and the sive Material. Causes severe burns by altermal decomposition can lead to release apours. May ignite combustibles (wood page)	N N e of		



Ingestion	Y					
Inhalation	Y	-	chloric acid: May cause respiratory irritation acid: Corrosive to the respiratory tract			
Contact e.g. skin	Y	Hydro	chloric acid, Nitric acid: Causes severe skin burns			
Absorption via skin and/or mucus membrane e.g. eyes, nose, mouth	Y	Hydro	chloric acid, Nitric acid: Causes severe eye damage			
Other e.g. young persons, pregnancy	Y					
What are the first aid requir	rements: (consult the MSDS for	details				
First aid measurements	Hydrochloric acid, Nitric acid doctor in attendance. If symp		liate medical attention is required. Show this safety data sheet to the ersist, call a physician.			
Ingestion	Hydrochloric acid: Do not induce vomiting. Call a physician or Poison Control Centre immediately. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation  Nitric acid: Do not induce vomiting. Call a physician or Poison Control Centre immediately Ingestion caus severe swelling, severe damage to the delicate tissue and danger of perforation.					
Inhalation	Hydrochloric acid, Nitric acid: Move to fresh air. If breathing is difficult, give oxygen. Do not use mouth-to-mouth resuscitation if victim ingested or inhaled the substance; induce artificial respiration with a respiratory medical device. Immediate medical attention is required.					
Contact e.g. skin	Hydrochloric acid, Nitric acid: Wash off immediately with plenty of water for at least 15 minutes.  Immediate medical attention is required.					
Absorption e.g. eyes, nose, mouth, skin	Hydrochloric acid, Nitric acid. 15 minutes. Immediate medic		mmediately with plenty of water, also under the eyelids, for at least ition is required.			
What are the required	controls measures?					
		I	Describe the arrangements			
Enclosed System e.g. g	love box	N				
Fume Cabinet		Υ	A chemical fume cabinet with scrubbers			
Extractor / Hood / Loca	al Exhaust Ventilation	N				
Ventilation / Air Change (If unknown seek advice from EDS/Campus Services)						
Biological Safety Cabinet		N				
Sensors and / or alarm		N				
Personal Protective Eq (see details below)	uipment	Υ				
Other:		N				
What are the PPE requirements (in addition to the standard issue laboratory coat)						



Eye Protection	Respiratory Protection	Face protection	Gloves	Hard Hat	Ear Defenders	Safety footwear	Outer layer	Apron	Other
Υ	N	N	Υ	N	N	N	N	N	N
Describe the type / make/ model of PPE to be used – refer to the Material Safety Data Sheet(s) for guidance									
Goggles			EN 374						T
(European			protective						
standard - EN 166)			gloves (e.g. Nitrile, Latex)						
<b>,</b>			,						
ST	OP CHECK AN	ND CONSIDER	R THE USE OI	F PERSON	IAL PROTEC	TIVE EQUIPN	MENT (PPE	CAREFULLY	,
What action	ons to be tak	en in the eve	ent of spillage	Use Driz	it Laboratory	spill kit (to d	am and ad:	sorb spillages)	-
Small Oua	ntity <500ml				•			neutralize aci as used: let dry	-
Small Quantity <500ml			<b>Hydrochloric acid, Nitric acid:</b> Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.						
Large Quantity >500ml				Use Drizit Laboratory spill kit (to dam and adsorb spillages) and/or Acid spill kit (Sodium Hydrogen Carbonate to neutralize acid). If blue tissue or other absorption material was used: let dry in fume hood					
				<b>Hydrochloric acid, Nitric acid:</b> Soak up with inert absorbent material. Swee up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.					
Do you ha	ve correct sp	ill kit provisi	ons to deal v	vith spills	(should the	ey occur)?			Υ
NR· Pofor	to Material S	afety Data S	heet(s) for a	uidance					
_	any other en				d above) to	he consider	od2		1
Aic there	arry other en	icigciicy situ		Cjerence	a above, to	be consider	cu:		Y
	ail any additi to be in plac			at eyewash sta	ations and safet	ty showers a	re close to the		
	the storage r				during this	process?			
_	to Material S								
(Is there a r	any specific s maximum reco gregation etc.?	mmended volu	ıme/quantity	to be store	ed in one plac		temperatu	ire, type of	Y
If Yes, det	ail the storag	e arrangeme	ents that				cool and we	ll-ventilated pla	ce.
	aterial Safety I								
How should the substances used be disposed of?									



(include environmental impacts and by-products in your explanation if appropriate)

	efer to Material Safety Data Sheet(s) for g							
<b>Hydrochloric acid, Nitric acid:</b> Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.								
If diluted acids are further diluted they can be discarded down the sink, flush with plenty of water. Undiluted acids must be disposed via "Labwaste"								
Onuliuleu acius iliust ne uisposeu via Lanwaste								
	are the management arrangements i.e. Tr	3.	c.?					
	will this risk assessment be communicated ow will staff/students be informed of this assess							
Everyo	one who needs to dilute an acid will be given an	induction by a lab technician						
Togeth	ner with a print out of this COSSH form all MSDS	Sheets for the substances used are i	n a red fol	der which is loca	ated in			
-	<ul> <li>r, lab 435. COSSH form and MSDS Sheets are sto fety/COSSH or MSDS_safety data sheets respect</li> </ul>		emics/Geo	s/general_lab/h	ealth			
Are Sa	afe Systems of Work (SSoW) / Standard Op	perating Procedure (SOP) needed	for this		Υ			
produ	ict/task/process in addition to this risk ass	essment?  A hard copy of the protocol is sto	ored in ro	om 435 and in				
If Ves	, detail / append the SSoW and/or the	addition on the N-Drive: Academics/Geos/general_lab/health and						
	f applicable	safety/SOP_protocols, manuals						
Are training requirements necessary and who will provide this?								
	, detail any specialist training required to							
	take this process and who will provide raining							
	nere any remaining (residual) risks to be o	erationally managed?			N			
If Yes,	, detail any specific risks to be	,						
	dered (e.g. pregnancy, vulnerable e, etc.)?							
	-, ,-							
Action		ctions to be taken if additional contr	ol measur	PS				
	are needed to meet the require	ments of this risk assessment (identi		e)				
No.	Action (describe)		Ву	Target Date	Date Com			
			Who?		plete			
					d			



OVERALL RISK RATING OF THIS PROCESS (with control measures in place)					
RED	Control Measures Cannot be Implemented - Refer to Supervisor - Do Not Proceed				
AMBER	Partial Control Measures Implemented - Further Controls Required - Refer to Supervisor - Do Not Proceed				
GREEN	All Control Measures Implemented - Assessor to sign the risk assessment, Approver can then complete their sections once satisfied that the process/task etc. can proceed				

Approval Process	
COSHH Assessors Signature:	
Assessors Name:	
Date:	
Confirmation received that all actions	
have been completed and the	Yes / No
required control measures are in	res / NO
place:	
Process Supervisors Name:	Use CAPITAL Letters here
e.g. Principal Investigator, Line Manager	OSC CALITAL Letters Here
Approval Date:	
Confirmation that a copy is stored	Yes / No
locally with the Laboratory Manager:	163 / NO